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<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>21735</b>
<b>Description:</b> Float Web 04.10.18 <i>AF</i> 04.10.18 <i>P</i>	<b>Part Number:</b>	<b>D3282-041</b>
<b>Dwg:</b> D3282 Rev. A1	<b>Qty:</b>	<b>20</b>
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																
1	DC	Issue Traveler	HA	04.10.18	20																
2	LG	<b>Pick:</b> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D2600-7-125</td><td>Web</td><td></td></tr><tr><td>2</td><td>D3283-1</td><td>Doubler</td><td></td></tr><tr><td>80</td><td>MS20470AD4-7</td><td>Rivet</td><td></td></tr></table>	Qty	Part Number	Description	Batch	1	D2600-7-125	Web		2	D3283-1	Doubler		80	MS20470AD4-7	Rivet				
Qty	Part Number	Description	Batch																		
1	D2600-7-125	Web																			
2	D3283-1	Doubler																			
80	MS20470AD4-7	Rivet																			
3	LG	Cut D2600-7-125 to 125.000" as per Dwg D3282																			
4	LG	Transfer drill web from D3283-1 doublers																			
5	LG	Drill web using DT8734 as per Dwg D3282																			
6	LG	Using uni-bit, open holes as per Dwg D3282																			
7	LG	Deburr holes and ends																			
8	FP	Chemical Conversion Coat as per QSI 005 4.1																			
9	LG	Rivet doublers as per Dwg D3282																			
10	QC5	Inspect work to Step 9																			
11	LG	Identify and Stock																			
12	AC	Cost / part: 0		548 05.03.03																	
13	DC	Close W/O Inspect Level 21																			

Rev	Date	Change	Revised By	Approved
A	04.09.28	New Issue	KJ/JLM	<i>[Signature]</i>

**RELEASED**  
*[Signature]* 04/09/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

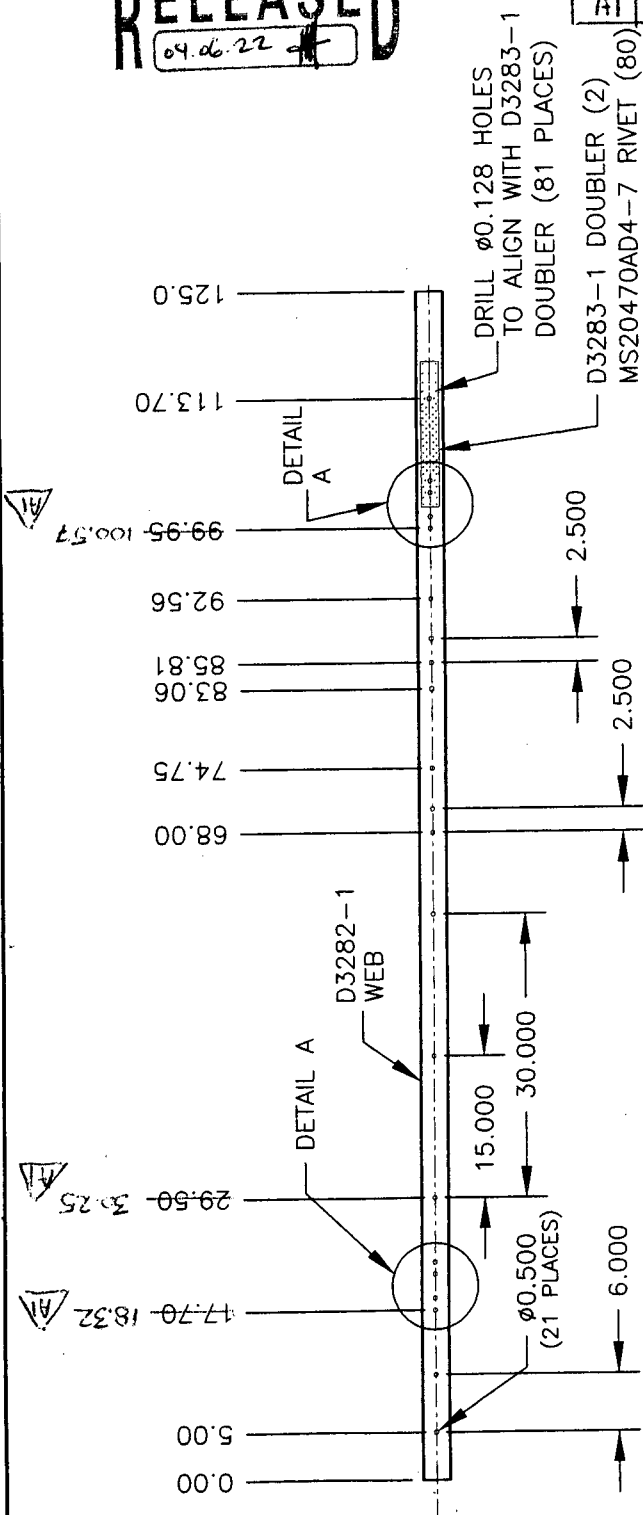
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

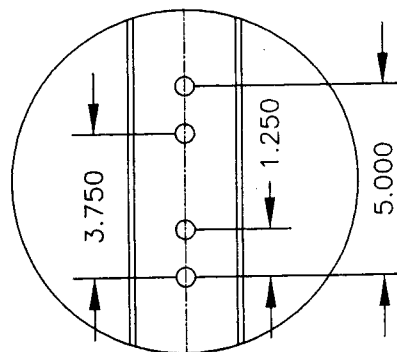


DESIGN	UP	DRAWN BY	UP	DART AEROSPACE USA, INC.	
				PORT HADLOCK, WA	
CHECKED	HA	APPROVED	HA	DRAWING NO. D3282	REV. A
					SHEET 1 OF 1
DATE	04.05.05	TITLE	FLOAT WEB, 206L/407	SCALE	1:20
A	04.05.05	NEW ISSUE			
A1	04.08.13	MOVE HOLES			

RELEASED  
04.06.22



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO REWORK  
WITHOUT NOTICE  
WORK ORDER  
NO. 21735



DETAIL A  
SCALE 1:5  
RIVET HOLES NOT SHOWN

**D3282-041 FLOAT WEB**

- 1) MAKE FROM D2600-7-125 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020

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## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 18, 2004  
12:35 pm

Work Order No : 0021735  
Project Name : D3282-041  
Project For : WK444  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3282-041  
Description : I-Beam  
Manufactured : Yes  
Amount Req'd : 20  
Amount Done : 0  
Start Date : 10-18-04  
Est Finish Date : 10-30-04  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Margin : 0.000%  
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00